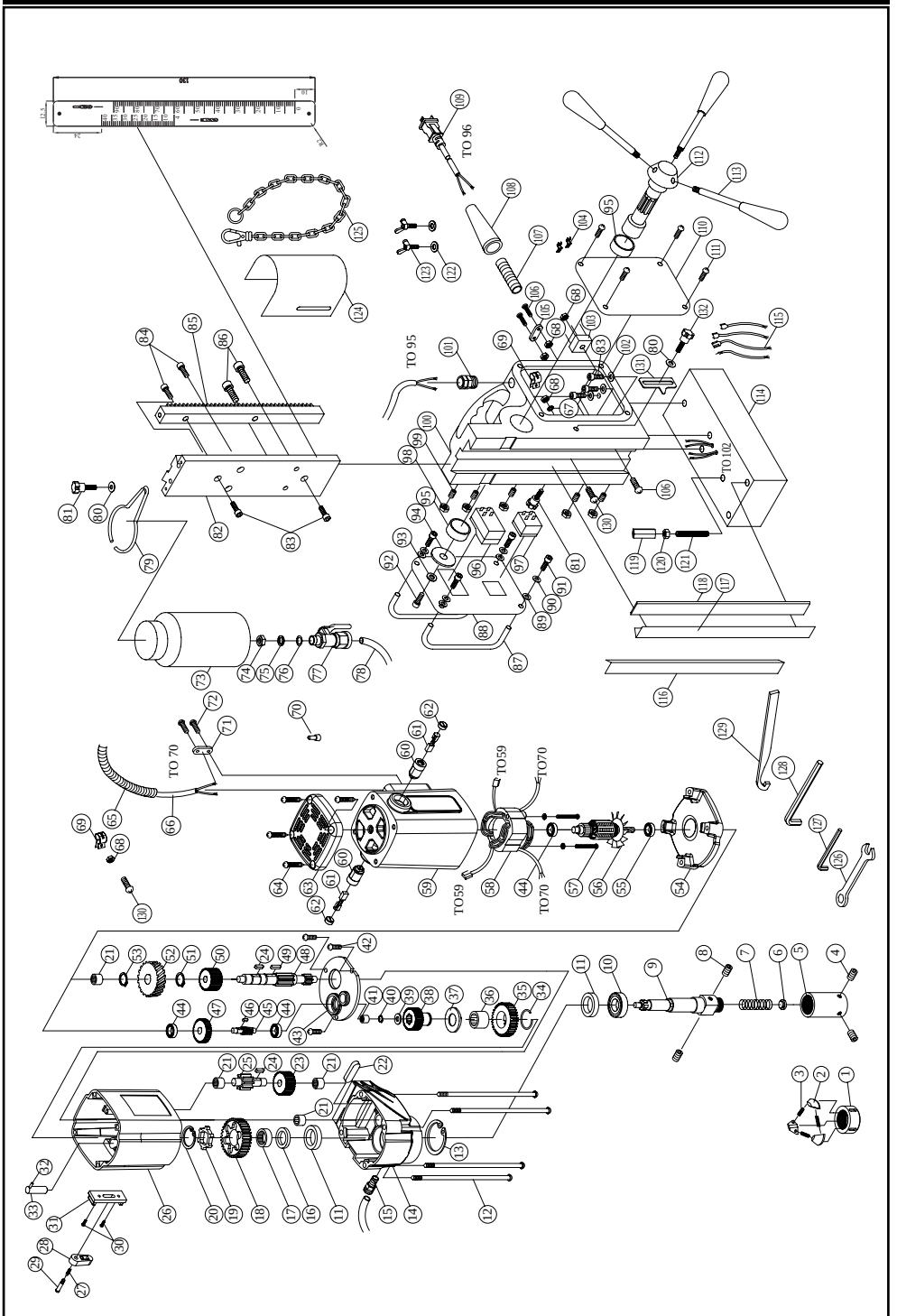Auto-Reverse Tapping & Core Drill Machine Exploded View & Parts list